

Pre-Drilling screws holes in your new panels while on the ground will save you time and create a more precise and uniform appearance. However, please use the following precautions:

- Make sure that the pre-drill is slightly larger (approx. 1/16") than the screw diameter.
- Never pre-drill more than 10 panels at a time. Any more than 10 panels at a time will heat up the metal, weaken the drill bit (due to possible sideways pressure) and generate excess metal filings between the sheets of metal (causing scratches).
- Make sure that you drill in the right spot! (Measure twice, Drill once is a great rule to follow.)
- After Drilling the holes, lift the panels up and off of the stack....sliding will scratch the finish.
- If using a Chalk Line, be sure to use Blue Chalk instead of Red Chalk, as it is easier to clean.